

# Sutherland Welles Ltd.®

*Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.*



## Exterior Polymerized Tung Oil Sealer or Medium Lustre

The combination of UV guards, fungicide and Polymerized Tung Oil make this a superior exterior coating for all the wood work on a boat.

## Marine Spar Varnish

We have the perfect Marine Spar Varnish for brightwork on boats. The finishing process begins with applying Exterior Polymerized Tung Oil Sealer which carries the UV guards and mildewcide deep into the wood. Topcoats of Marine Spar Varnish create a glossy, protected surface.

### Exterior Polymerized Tung Oil Medium Sheen Instructions

#### step 1:

- Apply Exterior *Sealer*
- Don't wipe
- Let cure 12-24 hours

#### step 2:

- Sand (400 grit)
- Vacuum & tack surface  
(use Mineral Spirits on a rag to clean surface)

#### step 3:

- Apply Exterior *Sealer*
- Don't wipe
- Let cure 24 hours

#### step 4:

- Sand (600 grit)
- Vacuum & tack surface

#### step 5:

- Apply Exterior *Medium Lustre*
- Don't wipe
- Let cure 24 hours

#### step 6:

- Sand (600 grit)
- Vacuum & tack surface

#### step 7:

- Apply Exterior *Medium Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

## Exterior Boats

### Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax, oil and old paint. If you are refinishing old wood, please make sure to remove any loose old finish. **Sand the wood using 220 grit paper.** Avoid using higher grits as they close down the wood pores interfering with maximum penetration on the initial coat.

### Applicator Options

**Rag:** Scott® blue paper shop towels

**Brush:** Natural white china bristle brush (thin coats only)

### Cure Test

Push finger tips against the grain of the wood. If they glide easily over the surface, you are ready to apply your next coat.

### Exterior Polymerized Tung Oil Marine Spar Varnish Instructions

#### step 1:

- Apply Exterior *Sealer*
- Don't wipe
- Let cure 12-24 hours

#### step 2:

- Sand 400 grit
- Vacuum & tack surface  
(use Mineral Spirits on a rag to clean surface)

#### step 3:

- Mix & apply 2 parts *Marine Spar* + 1 part Exterior *Sealer*
- Don't wipe
- Let cure 24 hours

#### step 4:

- Sand 600 grit
- Vacuum & tack surface

#### step 5:

- Apply *Marine Spar*
- Don't wipe
- Let cure 24 hours

#### step 6:

- Sand (600 grit)
- Vacuum & tack surface

#### step 7:

- Apply *Marine Spar*
- Don't wipe
- Let cure 24 hours

**Repeat steps 6-7 for higher sheen.**

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