Sutherland Welles Ltd.®

Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.



Wiping Varnish

The Wiping Varnish has an equal amount of Polymerized Tung Oil and urethane, combined with a mineral spirits solvent.

The higher percentage of Tung Oil in this formulation creates a softer, supple feel to the surface, while still offering great moisture protection for Kitchen & Bath Cabinets.

Low Sheen Instructions

step 1:

- Apply Wiping Varnish Sealer
- Don't Wipe
- Let cure 24 hours

step 2:

- Sand (400 grit)
- Vacuum & tack surface
- (use Mineral Sprits on a rag to clean surface)

step 3:

- Apply Wiping Varnish Sealer
- Wait 20-25 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 4:

- Sand (600 grit)
- Vacuum & tack surface

step 5:

- Apply Wiping Varnish Low Lustre
- Wait 20-25 min.
- Wipe unabsorbed finish

- Let cure 24 hours

step 6:

- Sand if rough (600 grit)
- Vacuum & tack surface

step 7:

- Apply Wiping Varnish Low Lustre
- Wait 20-25 min.
- Wipe unabsorbed finish
- Let cure 24 hours

Medium Sheen Instructions

step 1:

- Apply Wiping Varnish Sealer
- Don't Wipe unabsorbed finish
- Let cure 24 hours

step 2:

- Sand (400 grit)
- Vacuum & tack surface
- (use Mineral Sprits on a rag to clean surface) **step 3:**
- Apply Wiping Varnish Sealer
- Wait 20-25 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 4:

- Sand (600 grit)
- Vacuum & tack surface

step 5:

- Apply Wiping Varnish Medium Lustre
- Wait 20-25 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 6:

- Sand if rough (600 grit)
- Vacuum & tack surface
- step 7:
- Apply Wiping Varnish Medium Lustre

Gentle use after 24 hours. Light use after 7 days. FULL cure through after 30 days (+/- based on local humidity/elevation/temperature)

www.sutherlandwelles.com • 800.322.1245 & 401.443.1884 • sales@tungoilfinish.com • 8 Robin St, Providence, RI 02908

- Wait 20-25 min.
- Wipe unabsorbed finish
- Let cure 24 hours

Kitchen & Bath Cabinets

Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax, oil and old paint. If you are refinishing old wood, please make sure to remove any loose old finish. **Sand the wood using 220 grit paper**. Avoid using higher grits as they close down the wood pores interfering with maximum penetration.

Applicator Options

Rag: Scott[®] blue paper shop towels **Brush:** Natural white china bristle brush (thin coats only) **Spray:** HVLP compatible (no dilution necessary)

Coat Cure Test

Push finger tips against the grain of the wood. If they glide easily over the surface, you are ready to apply your next coat.

High Sheen Instructions step 1:

- Apply Wiping Varnish Sealer
- Don't Wipe
- Let cure 24 hours
- step 2:
- Sand (400 grit)
- Vacuum & tack surface
- (use Mineral Sprits on a rag to clean surface)

step 3:

- Apply Wiping Varnish Sealer
- Wait 20-25 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 4:

- Sand (600 grit)
- Vacuum & tack surface

step 5:

- Apply Wiping Varnish High Lustre
- Wait 20-25min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 6:

- Sand if rough (600 grit)
- Vacuum & tack surface

- Wipe unabsorbed finish

step 7:

- Apply Wiping Varnish High Lustre
- Wait 20-25 min.

- Let cure 24 hours