

# Sutherland Welles Ltd.®

*Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.*



## Exterior Polymerized Tung Oil Sealer or Medium Lustre

The combination of UV guards, fungicide and Polymerized Tung Oil make this a superior exterior coating for Truck beds.

## Marine Spar Varnish

The combination of UV guards, fungicide, Polymerized Tung Oil and phenolic resin make this a durable exterior coating with a high gloss film.

### Pre-Installation Instructions

Follow Step 1 on bottom side of board.

#### step 1:

- Apply Exterior *Sealer*
- Don't wipe
- Let cure 24 hours

Continue with Low, Medium, or Spar instructions for top side of boards.

### Low Sheen Instructions

#### *Exterior SEALER ONLY*

#### step 1:

- Apply Exterior *Sealer*
- Don't wipe
- Let cure 12-24 hours

#### step 2:

- Sand (400 grit)
- Vacuum & tack surface

(use Mineral Spirits on a rag to clean surface)

#### step 3:

- Apply Exterior *Sealer*
- Don't wipe
- Let cure 24 hours

#### step 4:

- Sand (600 grit)
- Vacuum & tack surface

#### step 5:

- Apply Exterior *Sealer*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

### Medium Sheen Instructions

#### step 1:

- Apply Exterior *Sealer*
- Don't wipe
- Let cure 12-24 hours

#### step 2:

- Sand (400 grit)
  - Vacuum & tack surface
- (use Mineral Spirits on a rag to clean surface)

#### step 3:

- Apply Exterior *Sealer*
- Don't wipe
- Let cure 24 hours

#### step 4:

- Sand (600 grit)
- Vacuum & tack surface

#### step 5:

- Apply Exterior *Medium Lustre*
- Don't wipe
- Let cure 24 hours

#### step 6:

- Sand (600 grit)
- Vacuum & tack surface

#### step 7:

- Apply Exterior *Medium Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

## Exterior Truck Beds

### Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax, oil and old paint. If you are refinishing old wood, please make sure to remove any loose old finish. **Sand the wood using 220 grit paper.** Avoid using higher grits as they close down the wood pores interfering with maximum penetration.

### Applicator Options

**Brush:** Natural white china bristle brush (thin coats only)

### Cure Test

Push finger tips against the grain of the wood. If they glide easily over the surface, you are ready to apply your next coat.

### Spar Varnish Instructions

#### step 1:

- Apply Exterior *Sealer*
- Don't wipe
- Let cure 12-24 hours

#### step 2:

- Sand (400 grit)
  - Vacuum & tack surface
- (use Mineral Spirits on a rag to clean surface)

#### step 3:

- Mix & apply 2 parts *Marine Spar* + 1 part Exterior *Sealer*
- Don't wipe
- Let cure 24 hours

#### step 4:

- Sand (600 grit)
- Vacuum & tack surface

#### step 5:

- Apply *Marine Spar*
- Don't wipe
- Let cure 24 hours

#### step 6:

- Sand (600 grit)
- Vacuum & tack surface

#### step 7:

- Apply *Marine Spar*
- Don't wipe
- Let cure 24 hours

**Repeat steps 6-7 for higher sheen.**

**Gentle use after 24 hours. Spar Varnish Resin fully cures through 7-14 days & full tung oil cure through after 30 days (+/- based on local humidity/elevation/temperature)**