

# Sutherland Welles Ltd.®

*Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.*



## Marine Spar Varnish

Our Marine Spar Varnish film remains flexible when cured, which is crucial for coating longevity and maximum protection.

The high gloss has rich depth and clarity. It has superior performance on the wraps and can be used for dip tube applications.

## Exterior Marine Spar Varnish Low Sheen Instruction

### step 1:

- Apply Marine Spar
- Don't wipe
- Let cure 24 hours

### step 2:

- Sand (600 grit)
- Vacuum & tack surface

(use Mineral Spirits on a rag to clean surface)

### step 3:

- Apply Marine Spar
- Don't wipe
- Let cure 24 hours

### step 4:

- Sand (600 grit)
- Vacuum & tack surface

### step 5:

- Apply Marine Spar
- Let cure 24 hours
- Don't wipe
- Let cure 24 hours

## Exterior Fly Rods

### Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax, oil and old paint. If you are refinishing old wood, please make sure to remove any loose old finish. **Sand the wood using 220 grit paper.** Avoid using higher grits as they close down the wood pores interfering with maximum penetration in initial coat.

### Applicator Options

**Brush:** Natural white china bristle brush (thin coats only)

**Dip Tube:** Use slow extraction rate

### Coat Cure Test

Lightly sand several inconspicuous areas. A fine, white powder indicates that you can safely apply another coat.

***Gentle use after 24 hours. Resin fully cures through 7-14 days & full tung oil cure through after 30 days  
(+/- based on local humidity/elevation/temperature)***