

# Sutherland Welles Ltd.®

*Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.*



## Millie's All-Purpose Penetrating Tung Oil

Millie's is the lowest toxic finish we formulate using our Polymerized Tung Oil Low Lustre, our proprietary citrus solvent, Di-Citrusol™ and beeswax. There are no chemical driers in Millie's. The lack of chemical driers in Millie's allows complete saturation of the wood producing only a matte sheen.

This is the coating that is most often used for salad bowls or food contact applications or when there is a known sensitivity to petroleum based finishes.

### step 1:

- Apply Millie's with a foam brush
- Do not wipe
- For most hardwoods it will take 2-6 hours to fully saturate.

### step 2:

- Apply Millie's with a foam brush
- Do not wipe
- Wait 10-18 hours let fully saturate

### step 3:

- Apply Millie's with a foam brush
- Do not wipe
- Wait 24 hours let fully saturate.

***Surface should be really sticky.***

### step 4:

- Apply Millie's with a foam brush
- Wait 5 min.  
(*until it liquifies the gooey surface*)
- Buff surface with coarse steel wool

### step 5:

- Polish surface w/ clean & dry terry cloth. The surface needs to be **bone dry** with all the Tung Oil removed to cure properly.
- Buff surface with coarse steel wool

### step 6:

- Polish surface w/ clean & dry terry cloth

## Wood Turning

### Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax, oil and old paint. If you are refinishing old wood, please make sure to remove any loose old finish. **Sand the wood using 220 grit paper.** Avoid using higher grits as they close down the wood pores interfering with maximum penetration.

### Applicator Options

**Rag:** Scott® blue paper shop towels

**Brush:** Any brush

### Cure Time

Allow 72 hours to fully cure

## Helpful Hint!

***Place the Millie's soaked foam brush in a plastic bag.  
It can be used for the entire finishing process as it won't get hard.***