

Sutherland Welles Ltd.®

Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.



Botanical Polymerized Tung Oil

For finishing wood turning pieces we recommend our Botanical Tung Oil. This line is all Polymerized Tung Oil with no resin fortification. The Botanical Tung Oil Formula is made with our proprietary citrus solvent, Di-Citrusol™. The solvent becomes airborne and dissipates leaving the exact same oil in and on the wood.

Low Sheen Instructions

Low Lustre ONLY

step 1:

- Apply *Low Lustre*
- Don't Wipe
- Let cure 24 hours

step 2:

- Sand (400 grit)
- Vacuum & tack surface

(use Mineral Sprits on a rag to clean surface)

step 3:

- Apply *Low Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 4:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

step 5:

- Apply *Low Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 6:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

step 7:

- Apply *Low Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

Medium Sheen Instructions

Medium Lustre ONLY

step 1:

- Apply *Medium Lustre*
- Don't Wipe
- Let cure 24 hours

step 2:

- Sand (400 grit)
- Vacuum & tack surface

(use Mineral Sprits on a rag to clean surface)

step 3:

- Apply *Medium Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 4:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

step 5:

- Apply *Medium Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 6:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

step 7:

- Apply *Medium Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

Wood Turning

Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax, oil and old paint. If you are refinishing old wood, please make sure to remove any loose old finish. **Sand the wood using 220 grit paper.** Avoid using higher grits as they close down the wood pores interfering with maximum penetration in the initial coat.

Applicator Options

Rag: Scott® blue paper shop towels

Brush: Natural white china bristle brush (thin coats only)

Coat Cure Test

Push finger tips against the grain of the wood. If they glide easily over the surface, you are ready to apply your next coat.

High Sheen Instructions

High Lustre ONLY

step 1:

- Apply *High Lustre*
- Don't Wipe
- Let cure 24 hours

step 2:

- Sand (400 grit)
- Vacuum & tack surface

(use Mineral Sprits on a rag to clean surface)

step 3:

- Apply *High Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 4:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

step 5:

- Apply *High Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 6:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

step 7:

- Apply *High Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

Gentle use after 24 hours. Light use after 7 days. FULL cure through after 30 days (+/- based on local humidity/elevation/temperature)