

# Sutherland Welles Ltd.®

*Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.*



## Interior/Original Formula or Botanical Polymerized Tung Oil High Lustre

We recommend using our High Lustre formulation as it builds to create a well sealed and durable coating, while maintaining a hand rubbed, “gun stock” finish. It isn’t necessary to use the exterior formulation of our Polymerized Tung Oil as the gunstocks are rarely heavily exposed to the elements and never remain outside exposed to the weather, which causes a finish to deteriorate.

### High Sheen Instructions

#### step 1:

- Apply High Lustre
- Don’t wipe
- Let cure 24 hours

#### step 2:

- Sand (600 grit)
- Vacuum & tack surface

(use Mineral Sprits on a rag to clean surface)

#### step 3:

- Apply *High Lustre*
- Don’t wipe
- Let cure 24 hours

#### step 4:

- Sand (600 grit)
- Vacuum & tack surface

#### step 5:

- Apply *High Lustre*
- Don’t wipe
- Let cure 24 hours

**Repeat steps 4-5 for higher sheen.**

## Gun Stocks

### Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax, oil and old paint. If you are refinishing old wood, please make sure to remove any loose old finish. **Sand the wood using 220 grit paper.** Avoid using higher grits as they close down the wood pores interfering with maximum penetration in the initial coat.

### Applicator Options

**Brush:** Natural white china bristle brush (thin coats only)  
**Rag:** Scott® blue paper shop towels folded and rolled into an applicator.

### Coat Cure Test

Push finger tips against the grain of the wood. If they glide easily over the surface, you are ready to apply your next coat.

**Gentle use after 24 hours. Light use after 7 days. FULL cure through after 30 days (+/- based on local humidity/elevation/temperature)**