Sutherland Welles Ltd.®

Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.







Botanical Polymerized Tung Oil

Guitar and mandolin makers favor the softer feel of our Botanical Polymerized Tung Oil on the neck of the instruments and can also be used on the body for stellar harmonics.

Low Sheen Instructions Low Lustre ONLY step 1:

- Apply Low Lustre
- Don't Wipe
- Let cure 24 hours

step 2:

- Sand (400 grit)
- Vacuum & tack surface

(use Mineral Spirits on a rag to clean surface)

step 3:

- Apply Low Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 4:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

step 5:

- Apply Low Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 6:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

step 7:

- Apply Low Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

Guitars, Mandolins, Ukuleles

Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax, oil and old paint. If you are refinishing old wood, please make sure to remove any loose old finish. **Sand the wood using 220 grit paper**. Avoid using higher grits as they close down the wood pores interfering with maximum penetration in the initial coat.

Applicator Options

Rag: Scott® blue paper shop towels

Brush: Natural white china bristle brush (thin coats only)

Coat Cure Test

Push finger tips against the grain of the wood. If they glide easily over the surface, you are ready to apply your next coat.

Medium Sheen Instructions Medium Lustre ONLY

step 1:

- Apply Medium Lustre
- Don't Wipe
- Let cure 24 hours

step 2:

- Sand (400 grit)
- Vacuum & tack surface (use Mineral Spirits on a rag to clean surface)

step 3:

- Apply Medium Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 4:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

step 5:

- Apply Medium Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 6:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

step 7:

- Apply Medium Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

High Sheen Instructions High Lustre ONLY step 1:

- Apply High Lustre
- Don't Wipe
- Let cure 24 hours

step 2:

- Sand (400 grit)
- Vacuum & tack surface (use Mineral Spirits on a rag to clean surface)

step 3:

- Apply High Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 4:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

step 5:

- Apply High Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

step 6:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

step 7:

- Apply High Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

Gentle use after 24 hours. Light use after 7 days. FULL cure through after 30 days (+/- based on local humidity/elevation/temperature)