

# Sutherland Welles Ltd.®

*Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.*



## Guitars, Mandolins, Ukuleles

### Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax, oil and old paint. If you are refinishing old wood, please make sure to remove any loose old finish. **Sand the wood using 220 grit paper.** Avoid using higher grits as they close down the wood pores interfering with maximum penetration in the initial coat.

### Applicator Options

**Rag:** Scott® blue paper shop towels

**Brush:** Natural white china bristle brush (thin coats only)

### Coat Cure Test

Push finger tips against the grain of the wood. If they glide easily over the surface, you are ready to apply your next coat.

## Botanical Polymerized Tung Oil

Guitar and mandolin makers favor the softer feel of our Botanical Polymerized Tung Oil on the neck of the instruments and can also be used on the body for stellar harmonics.

### Low Sheen Instructions

#### **Low Lustre ONLY**

##### **step 1:**

- Apply *Low Lustre*
- Don't Wipe
- Let cure 24 hours

##### **step 2:**

- Sand (400 grit)
- Vacuum & tack surface  
(use Mineral Spirits on a rag to clean surface)

##### **step 3:**

- Apply *Low Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

##### **step 4:**

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

##### **step 5:**

- Apply *Low Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

##### **step 6:**

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

##### **step 7:**

- Apply *Low Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

### Medium Sheen Instructions

#### **Medium Lustre ONLY**

##### **step 1:**

- Apply *Medium Lustre*
- Don't Wipe
- Let cure 24 hours

##### **step 2:**

- Sand (400 grit)
- Vacuum & tack surface  
(use Mineral Spirits on a rag to clean surface)

##### **step 3:**

- Apply *Medium Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

##### **step 4:**

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

##### **step 5:**

- Apply *Medium Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

##### **step 6:**

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

##### **step 7:**

- Apply *Medium Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

### High Sheen Instructions

#### **High Lustre ONLY**

##### **step 1:**

- Apply *High Lustre*
- Don't Wipe
- Let cure 24 hours

##### **step 2:**

- Sand (400 grit)
- Vacuum & tack surface  
(use Mineral Spirits on a rag to clean surface)

##### **step 3:**

- Apply *High Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

##### **step 4:**

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

##### **step 5:**

- Apply *High Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

##### **step 6:**

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

##### **step 7:**

- Apply *High Lustre*
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours