

# Sutherland Welles Ltd.®

*Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.*



## Exterior Polymerized Tung Oil Sealer or Medium Lustre

The combination of UV guards, fungicide and Polymerized Tung Oil make this a superior exterior coating for Truck beds.

## Marine Spar Varnish

The combination of UV guards, fungicide, Polymerized Tung Oil and phenolic resin make this a durable exterior coating with a high gloss film.

### Pre-Installation Instructions

Follow Step 1 on bottom side of board.

#### step 1:

- Apply Exterior Sealer
- Don't wipe
- Let cure 6-8 hours

Continue with Low, Medium or Spar instructions for top side of boards.

### Low Sheen Instructions

#### step 1:

- Apply Exterior Sealer
- Don't wipe
- Let cure 6-8 hours

#### step 2:

- Sand 400 grit
- Vacuum & tack surface  
(use Mineral Sprits on a rag to clean surface)

#### step 3:

- Apply Exterior Sealer
- Don't wipe
- Let cure 24 hours

#### step 4:

- Sand 600 grit
- Vacuum & tack surface

#### step 5:

- Apply Exterior Sealer
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

### Medium Sheen Instructions

#### step 1:

- Apply Exterior Sealer
- Don't wipe
- Let cure 6-8 hours

#### step 2:

- Sand 400 grit
- Vacuum & tack surface  
(use Mineral Sprits on a rag to clean surface)

#### step 3:

- Apply Exterior Sealer
- Don't wipe
- Let cure 24 hours

#### step 4:

- Sand 600 grit
- Vacuum & tack surface

#### step 5:

- Apply Exterior Medium Lustre
- Don't wipe
- Let cure 24 hours

#### step 6:

- Sand 600 grit
- Vacuum & tack surface

#### step 7:

- Apply Exterior Medium Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

## Exterior Truck Beds

### Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax, oil and old paint. If you are refinishing old wood, please make sure to remove any loose old finish. **Sand the wood using 120 grit paper.** Avoid using higher grits as they close down the wood pores interfering with maximum penetration.

### Applicator Options

**Brush:** Natural white china bristle brush (thin coats only)

### Cure Test

Push finger tips against the grain of the wood. If they glide easily over the surface, you are ready to apply your next coat.

### Spar Varnish Instructions

#### step 1:

- Apply Exterior Sealer
- Don't wipe
- Let cure 6-8 hours

#### step 2:

- Sand 400 grit
- Vacuum & tack surface  
(use Mineral Sprits on a rag to clean surface)

#### step 3:

- Mix & apply  
2 parts Spar + 1 part Exterior Sealer
- Don't wipe
- Let cure 24 hours

#### step 4:

- Sand 600 grit
- Vacuum & tack surface

#### step 5:

- Apply Spar
- Don't wipe
- Let cure 24 hours

#### step 6:

- Sand 600 grit
- Vacuum & tack surface

#### step 7:

- Apply Spar
- Don't wipe
- Let cure 24 hours

Repeat steps 6-7 for higher sheen.