

# Sutherland Welles Ltd.®

*Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.*



## Guitars, Mandolins, Ukuleles

### Original Formula & Botanical Polymerized Tung Oil

Guitar and mandolin makers favor the softer feel of our Original Formula or the Botanical Polymerized Tung Oil on the neck of the instruments and can be used on the body for stellar harmonics.

#### Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax, oil and old paint. If you are refinishing old wood, please make sure to remove any loose old finish. **Sand the wood using 220 grit paper.** Avoid using higher grits as they close down the wood pores interfering with maximum penetration.

#### Applicator Options

**Rag:** Scott® blue paper shop towels

**Brush:** Natural white china bristle brush (thin coats only)

#### Cure Test

Push finger tips against the grain of the wood. If they glide easily over the surface, you are ready to apply your next coat.

#### Low Sheen Instructions

##### step 1:

- Apply Low Lustre
- Wait 30 min.
- Wipe unabsorbed finish
- Let cure 6-8 hours

##### step 2:

- Sand 400 grit
- Vacuum & tack surface  
(use Mineral Sprits on a rag to clean surface)

##### step 3:

- Apply Low Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

##### step 4:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

##### step 5:

- Apply Low Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

#### Medium Sheen Instructions

##### step 1:

- Apply Medium Lustre
- Wait 30 min.
- Wipe unabsorbed finish
- Let cure 6-8 hours

##### step 2:

- Sand 400 grit
- Vacuum & tack surface  
(use Mineral Sprits on a rag to clean surface)

##### step 3:

- Apply Medium Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

##### step 4:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

##### step 5:

- Apply Medium Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

##### step 6:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

##### step 7:

- Apply Medium Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

#### High Sheen Instructions

##### step 1:

- Apply High Lustre
- Wait 30 min.
- Wipe unabsorbed finish
- Let cure 6-8 hours

##### step 2:

- Sand 400 grit
- Vacuum & tack surface  
(use Mineral Sprits on a rag to clean surface)

##### step 3:

- Apply High Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

##### step 4:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

##### step 5:

- Apply High Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

##### step 6:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

##### step 7:

- Apply High Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours