

# Sutherland Welles Ltd.®

*Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.*



## Original Formula & Botanical Polymerized Tung Oil

The concept for finishing these instruments is to saturate the wood with Tung Oil. We recommend either the Original Formula Polymerized Tung Oil Sealer or the Botanical Polymerized Tung Oil Sealer. The difference in the two formulations is the solvent. The Original Formula is petroleum solvent and the Botanical is our proprietary citrus solvent, Di-Citrusol™. They can be used interchangeably providing adequate moisture protection without compromising the resonance. The instruments are usually placed in a container of Tung Oil to soak for a period of time then they are withdrawn, wiped and racked to cure.

### Low Sheen Instructions

#### step 1:

- Pour Sealer into metal or plastic tub

#### step 2:

- Soak instrument in Sealer
- Wait 48 hours

#### step 3:

- Remove and wipe surface

#### step 4:

- Vertically rack/hang instrument
- Let cure 48-72 hours (until fully cured)

## Fifes, Flutes & Recorders

### Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax. Prep to industry standards.

### Applicator Options

**Rag:** Scott® blue paper shop towels

### Bucket

### Cure Test

Push finger tips against the grain of the wood. If they glide easily over the surface.